

DAFTAR ISI

LEMBAR PENGESAHAN	i
LEMBAR PERNYATAAN	iii
LEMBAR PERUNTUKKAN	iv
ABSTRAK	v
KATA PENGANTAR	vii
DAFTAR ISI.....	viii
DAFTAR GAMBAR	xi
DAFTAR TABEL.....	xii
DAFTAR LAMPIRAN	
BAB 1 PENDAHULUAN	1
1.1. Latar Belakang Masalah.....	1
1.2. Identifikasi Masalah	5
1.3. Tujuan Penelitian	5
1.4. Pembatasan Masalah	6
1.5. Asumsi	6
1.6. Sistematika Penulisan	6
BAB 2 TINJAUAN PUSTAKA	7
2.1. Pengertian Analisis.....	8
2.2. Sistem Produksi.....	8
2.3. <i>Lean Manufacture</i>	9
2.3.1. Sejarah <i>Lean Manufacture</i>	9
2.3.2. <i>Toyota Production System (TPS)</i> dan <i>Lean Production</i>	10
2.3.3. Pengertian <i>Lean Manufacture</i>	12
2.4. Pemborosan (<i>Waste</i>).....	14
2.4.1. Definisi	14
2.4.2. Tipe Aktifitas dalam konteks Manufaktur.....	14
2.4.3. Tujuh Tipe Pemborosan.....	15
2.4.4. Pengelompokkan Pemborosan Berdasarkan Unsur Penyebabnya .	17

2.5. <i>Value Stream Mapping</i>	18
2.5.1. Konsep <i>Value Stream</i>	18
2.5.2. Pengertian <i>Value Stream Mapping</i>	19
2.5.3. Aliran Material dan Informasi	19
2.5.4. Penggunaan <i>Value Stream Mapping</i>	20
2.6. <i>Waste Assement Model (WAM)</i>	22
2.6.1. <i>Waste Relationship Matrix (WRM)</i>	24
2.6.2. <i>Waste Assessment Questionnaire (WAQ)</i>	27
2.7. <i>Value Stream Mapping Tools</i>	32
2.7.1. Penjelasan Masing-Masing <i>Tools</i>	33
2.7.2. <i>Value Stream Analysis Tools (VALSAT)</i>	36
BAB 3 METODOLOGI PENELITIAN	38
3.1. Diagram Alir Penelitian	38
3.2. Langkah-langkah Penelitian.....	39
BAB 4 PENGUMPULAN DAN PENGOLAHAN DATA	42
4.1. Pengumpulan Data	42
4.1.1. Aliran Proses Produksi	42
4.1.1.1. Aliran Proses Produksi Jala KKP Keseluruhan	42
4.1.1.2. Proses <i>Spinning</i>	45
4.1.1.3. Proses <i>Ring Roupe</i>	46
4.1.1.4. Proses <i>Netting</i>	47
4.1.1.5. Proses <i>Finishing</i>	48
4.1.2. Uraian Kegiatan Proses Produksi	50
4.1.3. Data Bahan Baku Setengah Jadi	56
4.1.4. Kuesioner <i>Waste Assement Model (WAM)</i>	57
4.1.4.1. <i>Waste Relationship Matrix (WRM)</i>	57
4.1.4.2. <i>Waste Assessment Questionnaire (WAQ)</i>	59
4.2. Pengolahan Data.....	60
4.2.1. <i>Value Stream Mapping (VSM)</i>	60
4.2.1.1. Aliran Material, Waktu, <i>Level Inventory</i> dan Waktu Kerja	60
4.2.1.2. Aliran Informasi	62

4.2.1.3. <i>Current-state Value Stream Mapping</i>	63
4.2.2. <i>Waste Assessment Model (WAM)</i>	65
4.2.2.1. <i>Waste Relationship Matrix (WRM)</i>	65
4.2.2.2. <i>Waste Assessment Questionnaire (WAQ)</i>	68
4.2.3. <i>Value Stream Mapping Tools (VALSAT)</i>	73
4.2.3.1. <i>Process Activity Mapping (PAM)</i>	74
4.2.3.2. <i>Supply Chain Response Matrix (SCRM)</i>	76
BAB 5 ANALISIS DAN DISKUSI	81
5.1. <i>Analisis Current-state Value Stream Mapping</i>	81
5.1.1. Departemen <i>spinning</i>	81
5.1.2. Departemen <i>Ring Roupe</i>	86
5.1.3. Departemen <i>Netting</i>	89
5.1.4. Departemen <i>Finishing</i>	92
5.2. <i>Analisis Waste Assessment Model (WAM)</i>	96
5.3. <i>Analisis Value stream Analysis Tools (VALSAT)</i>	97
5.3.1. <i>Process Activity Mapping (PAM)</i>	98
5.3.2. <i>Supply Chain Response Matrix (SCRM)</i>	100
BAB 6 KESIMPULAN DAN SARAN	102
6.1. <i>Kesimpulan</i>	102
6.2. <i>Saran</i>	104
DAFTAR PUSTAKA	106
LAMPIRAN	